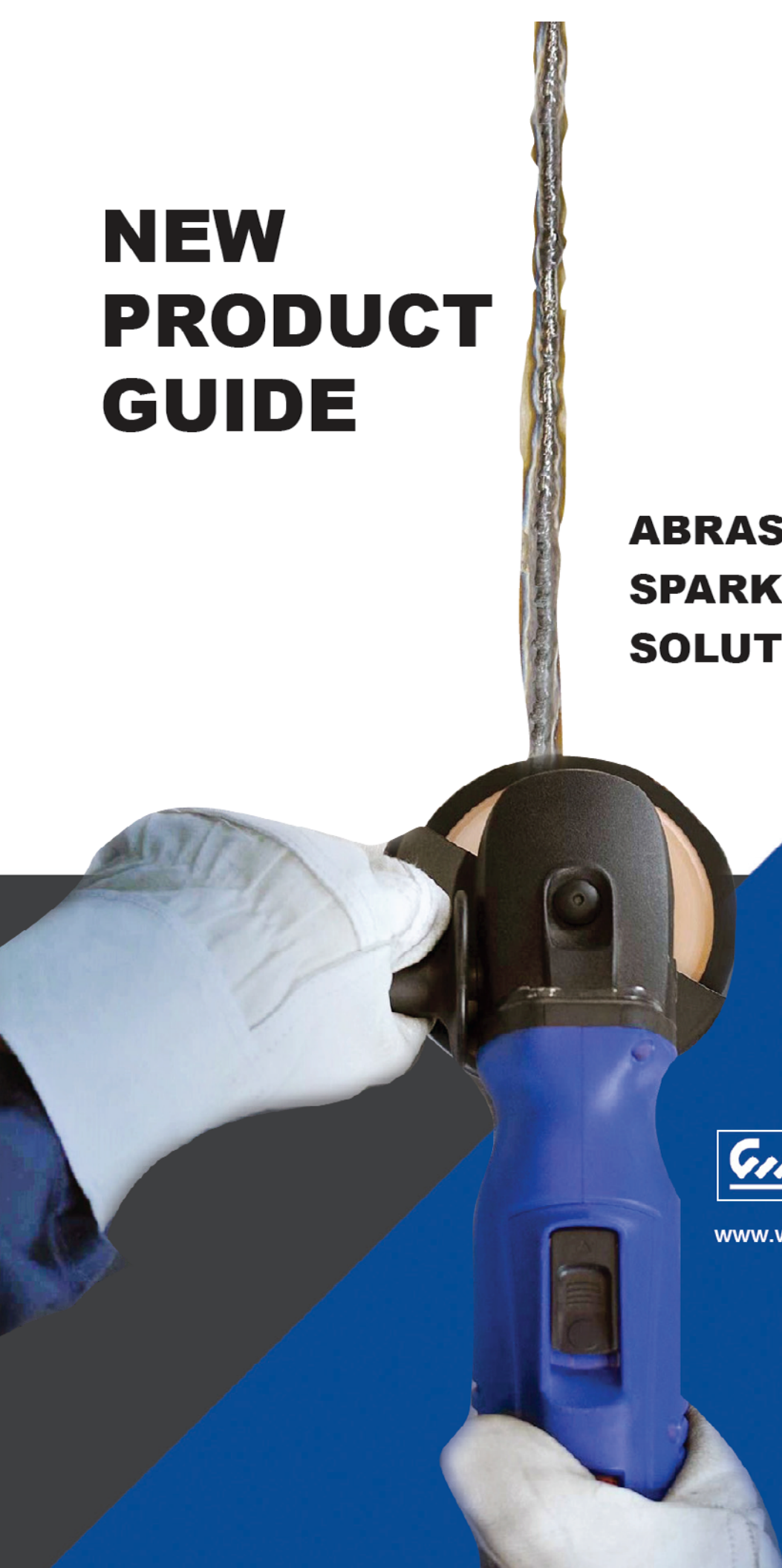


NEW PRODUCT GUIDE

**ABRASIVES.
SPARKS.
SOLUTIONS.**



www.wendtusa.com | 716-972-0333

TYPE 27 & QUICK CHANGE RED REX CLEANING DISCS

Red REX Cleaning products feature a distinctive open web construction, ensuring excellent resistance to material loading. Our advanced Red REX line incorporates a more durable resin and grain composition, reinforced by a thicker nylon filament. This innovative material minimizes heat generation during use, outperforming wire brushes and conventional abrasives.



KÖLN RED REX TYPE-27

DIA.	ARBOR/THREAD	S-COARSE XD	OPT. RPM	MAX RPM	PKG.
4-1/2"	7/8"	245407	5,000	11,000	5
4-1/2"	5/8-11"	245408	5,000	11,000	5
5"	7/8"	245409	4,000	9,800	5
5"	5/8-11"	245410	4,000	9,800	5

KÖLN RED REX QUICK CHANGE DISCS

FASTENER	DIA.	S-COARSE XD	OPT. RPM	MAX RPM	PKG.
Type-R	2"	262904	4,500	8,000	10
	3"	262909	3,100	5,500	10

Backing pads can be found in our E-catalog, page 85.

KÖLN RED REX CLEANING DISCS

DIA.	WIDTH	ARBOR	S-COARSE XD	OPT. RPM	MAX RPM	PKG.
6"	1/2"	1/2"	326907	2,000	4,000	10
8"	1/2"	1/2"	326909	1,500	3,800	5

SHANK ADAPTER

SHANK	PART #	PKG.
1/4"	326994	1

ABRASIVES • SPARKS • SOLUTIONS

KÖLN FIRMLAK QUICK CHANGE CERAMIC DISCS

FirmBak Quick Change Discs deliver superior stock removal with a durable, rigid backing that minimizes tearing and snagging, common in standard quick-change discs. Their aggressive ceramic grain, paired with an anti-loading topcoat, ensures cooler operation while efficiently grinding tough materials. Perfect for high-nickel alloys and challenging gummy materials like stainless steel. These discs are available with Type-R or Type-S fastening systems for quick and easy tool changes.

KÖLN FIRMLAK QUICK CHANGE CERAMIC DISCS

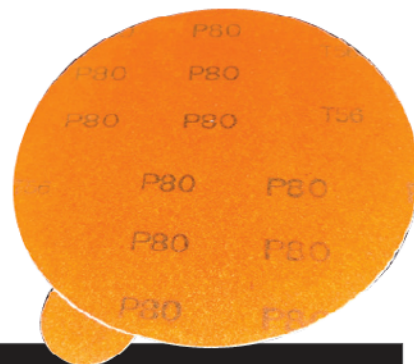
FASTENER	DIA.	SX36	SX60	SX80	SX120	MAX RPM	PKG.
TYPE R	2"	263511	263514	263515	263517	25,000	100
	3"	263521	263524	263525	263527	20,000	50

Backing pads can be found in our E-catalog, page 85.



PSA AND HOOK & LOOP (VELOUR) DISCS

Köln Film Discs are the perfect solution where durability and flexibility are critical. Featuring precision-cut aluminum oxide grains bonded to a uniform polyester film substrate, they deliver exceptional cutting speed and consistent finishing. The anti-loading topcoat minimizes clogging and friction, significantly boosting performance and longevity. Available in PSA or Velour attachment systems for versatile application.



KÖLN FILM PSA (PRESSURE SENSITIVE ADHESIVE) DISCS

DIA.	60	80	100	120	180	220	240	320	400	600	800	Pkg.
5"	264939	264940	264941	264942	264943	264944	264945	264946	264947	264948	264949	100
6"	264984	264985	264986	264987	264988	264990	264989	264991	264992	264993	264994	100

Other sizes & grits available upon request, minimum order quantities apply.

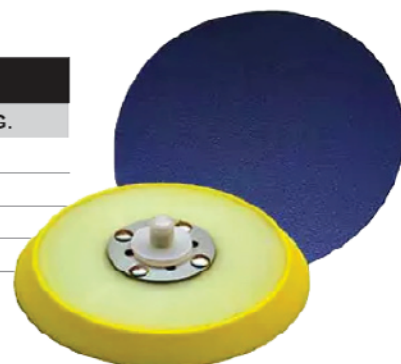
KÖLN FILM VELOUR DISCS

DIA.	60	80	100	120	180	220	240	320	400	600	800	Pkg.
5"	264960	264969	264970	264971	264972	264973	264974	264975	264976	264977	264978	50
6"	264961	264962	264960	264963	264964	264965	264966	264967	264979	264980	264983	50

Available in various vac-hole patterns. Other sizes & grits available upon request, minimum order quantities apply.

BACKING PADS FOR PSA AND HOOK & LOOP (VELOUR) DISCS

DIA.	ATTACHMENT	THREAD	PART #	MAX RPM	PKG.
5"	PSA	5/16-24	K151370	12,000	1
6"	PSA	5/16-24	K151374	10,000	1
5"	Velour	5/16-24	K151371	12,000	1
6"	Velour	5/16-24	K151375	10,000	1



FLAP WHEELS – SHANK MOUNTED

The RIO series offers a limited selection of top-selling shank-mounted Flap Wheels, delivering excellent value for general finishing tasks. Manufactured in Germany by Wendt, upholding our commitment to safety and reliability.



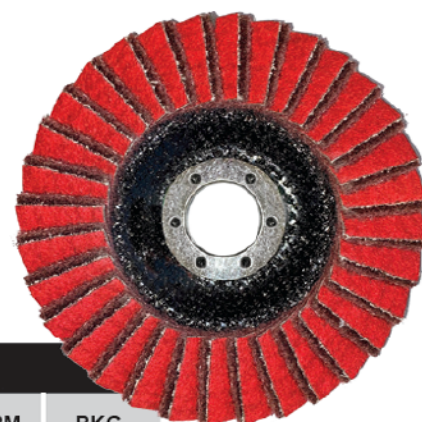
RIO FLAP WHEELS

DIA.	WIDTH	SHANK	A60	A80	A120	OPT. RPM	MAX RPM	PKG.
1"	1"	1/4"	105001	105002	105003	20,000	30,000	10
1-1/2"	1"	1/4"	105011	105012	105013	20,000	30,000	10
2"	1"	1/4"	105021	105022	105023	16,000	25,000	10
3"	1"	1/4"	105041	105042	105043	13,000	20,000	10



HYBRID FLAP DISCS

Our innovative Hybrid (Interleaf) Flap Disc makes it easy for even novice operators to blend aggressive stainless steel welds. By alternating ceramic abrasive flaps with nonwoven surface conditioning material, these discs deliver both cutting power and refined finishing in one step. The result is faster, more consistent metal finishing with a superior surface quality that outperforms traditional flap discs.



HYBRID (INTERLEAF) DISCS TYPE-29

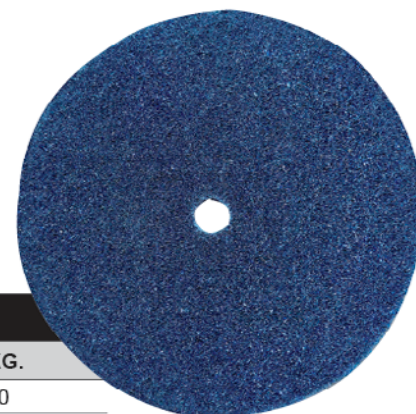
DIA.	ARBOR/THREAD	COARSE/BROWN	MEDIUM/MAROON	VERY FINE/BLUE	OPT. RPM	MAX RPM	PKG.
4-1/2"	7/8"	245172	245173	245175	6,600	13,300	5
4-1/2"	5/8-11"	245176	245178	245179	6,600	13,300	5
5"	7/8"	245181	245183	245182	5,000	12,200	5
5"	5/8-11"	245186	245188	245189	5,000	12,200	5



Minimum order quantity for non-stock items is 50 pcs.

SATIN FINISHING DISCS

Köln HS Satin Discs are crafted with reinforced nylon fibers, offering superior durability, longer lifespan, and enhanced cutting performance. Ideal for breaking edges, smoothing corners, and removing burrs, these discs are less abrasive than traditional coated alternatives. Their stackable design allows for a customizable wider face, making them perfect for use with bench grinders.



KÖLN HIGH STRENGTH (HS) BLUE SATIN FINISHING DISCS

DIA.	ARBOR	HS MEDIUM	MAX RPM	PKG.
6"	1/2"	347086	4,000	10
8"	1/2"	347087	3,000	10

TYPE-27 UNITIZED DISCS

Nonwoven unitized material bonded to a trimmable plastic backing plate provides strength and easily adapts to angle grinders. We have re-engineered our program to offer discs in soft (finishing), medium (blending), and hard (stock removal) formulations. Trimmable backing allows you to use more of the abrasive material. An exceptional product for creating architectural or decorative finishes on stainless steel, brass, bronze, and aluminum.



TYPE-27 UNITIZED FINISHING DISCS ON TRIMMABLE PLASTIC BACKING

DIA.	ARBOR	PART #	GRADE	OPT. RPM	MAX RPM	PKG.
4-1/2"	1/8"	245810	8A COARSE	4,000	11,000	5
4-1/2"	7/8"	245812	6S MEDIUM	4,000	11,000	5
4-1/2"	7/8"	245816	2S FINE	4,000	11,000	5
4-1/2"	7/8"	245819	2S V.FINE PP	4,000	11,000	5

5/8-11 available upon request.

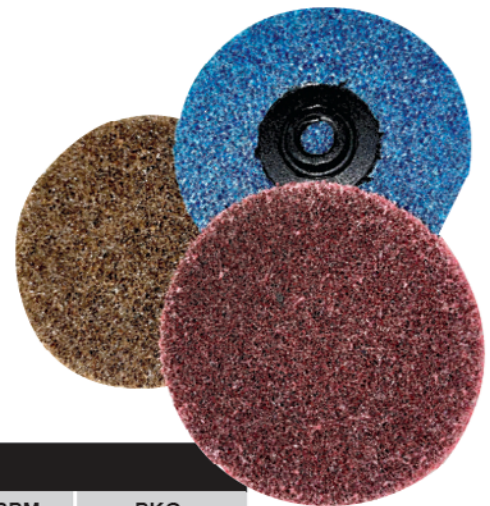


APPLICATION GUIDE

8A COARSE	OUR MOST AGGRESSIVE VERSION. DESIGNED FOR STOCK REMOVAL AND DEBURRING.
6S MEDIUM	IDEAL FOR EDGE BREAKING AND BLENDING TOOL MARKS.
2S FINE	HIGHLY CONFORMABLE. LEAVES A FINE BRIGHT FINISH ON STAINLESS STEEL.
2S VERY FINE PP	HIGHLY CONFORMABLE. IDEAL FOR FINE FINISHING BEFORE POLISHING.

QUICK CHANGE SURFACE CONDITIONING

RIO surface conditioning material is comprised of a dense resin/grain mixture combined with industrial-grade nylon fibers. This fibrous mesh is then woven onto a scrim back for increased durability and life. This general-duty product is perfect when a cost-effective solution is required. The quick change locking system is ideal for fast tool change preventing expensive downtime.



GENERAL DUTY RIO QUICK CHANGE SURFACE CONDITIONING DISCS

FASTENER	DIA.	RIO COARSE	RIO MEDIUM	RIO VERY FINE	MAX RPM	PKG.
TYPE R	2"	261310	261311	261313	23,000	50
	3"	261315	261316	261318	20,000	25
	4"	261320	261321	261323	20,000	25
TYPE S	2"	261340	261341	261343	23,000	50
	3"	261345	261346	261348	20,000	25
	4"	261350	261351	261353	20,000	25

Minimum Order Quantity for non-stock items is 100 pcs. Backing pads can be found in our E-catalog, page 85.



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WENDT USA

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