







**DEALER PROGRAMME** 

V01/2022

# FOREWORD

For five decades, we have been supporting our customers and partners in all aspects of surface technology, developing unique solutions together – both for industry and the specialist trade.

In our opinion, achieving an optimal grinding and polishing process not only ensures an excellent result, but completes the workpiece. We are steadfastly committed to achieving this goal with the **G-WENDT dealer programme**. It includes a cross-section of popular products combined with fast delivery times. This allows us to continue to provide you with customised solutions – especially in times of stiff competition and challenging supply chains.

We would be glad to assist you with our process expertise, product training at our in-house test centre and pricing information as well as terms of delivery.

Frank Wendt

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# 1.0 ANGLE GRINDER

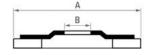
- 1.1 **REX FLEX CLEANING DISC**
- 1.2 CUTTING DISCS
- 1.3 **GRINDING DISCS**
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#### **REX FLEX CLEANING DISC**

Cleaning material on glass fibre disc, for coarse cleaning on numerous materials. Fast and reliable removal of varnish, rust, annealing colours, adhesive residues or scale.



The open structure significantly reduces clogging. Increased flexibility ensures a high level of working comfort. Excellent removal rate.



ΤΥΡ	ED	E C'	77 (		T)
			27 V	LA	

DIMENSI	ONS (MM)	S-COARSE	RF	PM	
ØA	ØВ		OPT.	MAX.	₹¥
115	22.22	245 401	6,000	11,000	-
125	22.23	245 403	5,600	9,800	5

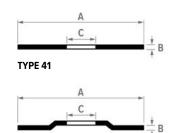


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#### **CUTTING DISCS**

**KÖLN – CUTTING DISC FOR STAINLESS STEEL** 

Outstanding cutting performance and first-class tool life on steel and stainless steel (INOX).





#### ADVANTAGES

- rapid and clean work results
- especially comfortable
- iron- and sulphur-free

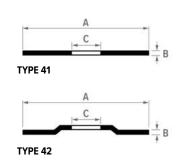
ΤΥΡΙ	TYPE 41, 42 KÖLN							
DIMENSIONS (MM)		TYPE 41	TYPE 42	SPEC.	MAX. RPM			
ØA	В	ØC					4	
115	10		270 306	-		13,300		
125	1.0	22.23	270 307	-	A46 U-BF	12,250	25	
230	1.9		-	270 345		6,650		

TYPE 42

#### **NEW YORK – CUTTING DISC FOR STAINLESS STEEL**

This cutting disc guarantees robust performance and maximum service life. Can be used on both steel and stainless steel (INOX).

Thin cutting discs from the NEW YORK line are particularly low in vibration.





ΤΥΡΙ	TYPE 41, 42 NEW YORK							
	DIMENSIONS	(ММ)	TYPE 41	TYPE 42	SPEC.	MAX. RPM		
ØA	В	ØC						
115	1.0		270 206	-	AS60 V-BF	13,300		
125	1.0	22.23	270 207	-	AS60 V-BF	12,250	25	
230	1.9		-	270 245	A30 U-BF	6,650		

#### **RIO – CUTTING DISC FOR STAINLESS STEEL**

High cutting performance combined with excellent tool life.

#### ADVANTAGES

- no restrictions in use on steel and stainless steel (INOX)
- the RIO line's thin wheels cut freely making them ideal for use with battery-powered angle grinders
- iron- and sulphur-free



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TYPE 41 RIO	
	_

DIMENSIONS (MM)		DIMENSIONS (MM) TYPE		SPEC.	MAX. RPM	
ØA	В	ØC				*
115	1.0		270 406	A60 Q-BF	13,300	
125	1.0	22.23	270 407	AOU Q-BF	12,250	50
230	1.9		270 415	A46 S-BF	6,650	

A

С

#### **GRINDING DISCS**

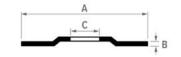
#### KÖLN – ELASTIC GRINDING DISC FOR STAINLESS STEEL

The elastic grinding disc closes the gap between classic and flexible grinding tools. It is thicker than the flexible version, guaranteeing a significant increase in tool life.

At the same time, that certain extra flexibility is retained, which significantly increases working comfort. No backing pad is necessary either.

#### ADVANTAGES

- significantly lower vibration, noise and dust generation
- high working comfort
- excellent tool life





ΤΥΡ	E 27 KÖLN					
DIMENSIONS (MM)		5 (MM)	TYPE 27	SPEC.	MAX. RPM	
ØΑ	В	ØC				
125	5.0	22.23	270 678	ZA36 P-BF	12,250	10

#### **NEW YORK - GRINDING DISC FOR STAINLESS STEEL**

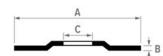
Aggressive material removal and outstanding tool life, on both steel and stainless steel (INOX).

#### ADVANTAGES

- rapid work results on stainless steel (INOX)
- very long tool life increases your cost
- efficiency
- iron- and sulphur-free



Ideal for: Weld seam processing, deburring, chamfering or surface grinding.





#### TYPE 27 NEW YORK

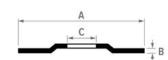
ITPE 27 NEW FORK						
DIMENSIONS (MM)		(мм)	TYPE 27	SPEC.	MAX. RPM	
ØΑ	В	ØC				
115	с <b>г</b>	22.22	270 276		13,300	10
125	6.5 125	22.23	270 278	A30 N-BF	12,250	10

1.3

#### **NEW YORK - GRINDING DISC FOR STEEL**

High stock removal in combination with good tool life, on steel. This tool is also suitable for less powerful angle grinders, since very good material removal is achieved even at low contact pressure.





ΤΥΡ	TYPE 27 NEW YORK							
DIMENSIONS (MM)		(ММ)	TYPE 27	SPEC.	MAX. RPM			
ØA	В	ØC						
115	C F	22.22	270 176		13,300	10		
125	6.5	22.23	270 178	A30 P-BF	12,250	10		



#### **POWERFLEX FLAP DISCS**

#### KÖLN HITEC, ZIRCON

This flap disc is characterised by a particularly high flap density and conveys a cushioning feeling, especially suited for finishing. A high material ratio ensures extremely long tool life.

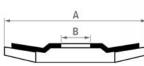
#### ADVANTAGE

• up to 60% more material than our triedand-trusted zircon flap discs



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For especially aggressive material removal we recommend regular zircon or ceramic flap discs.



# Image: State State

#### TYPE GH29 (CONICAL 15°)

DIMENSIONS (MM) ZIRCON			MAX. RPM			
ØA	ØВ	X40	X60	X80		
125	22.23	236 132	236 133	236 134	9,600	10



#### **KÖLN DOUPLE-FLAP DISC, ZIRCON**

First-class removal performance. Comfortable and safe working.

### 

#### ADVANTAGES

- reduced grinding time
- improved grinding feel
- reduced flying sparks
- no blue colouring

#### TYPE GD29 (CONICAL 15°)

DIMENSIONS (MM) ZIRCON			MAX. RPM			
ØA	ØВ	X40	X60	X80		$\checkmark$
125	22.23	237 132	237 133	237 134	9,600	10

Δ

В

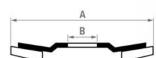
#### **KÖLN POWERFLEX, CERAMIC**

Thanks to its aggressive ceramic grain, this flap disc is suitable for materials which are particularly difficult to machine. For example, high-alloy steel, stainless steel (INOX) as well as aluminium or titanium alloys.

#### ADVANTAGES

- particularly low vibration and time-saving
- lower heat generation than conventional abrasive grinding discs
- self-sharpening ceramic grain ensures
- impressive work resultseasy handling and high cutting rates

Top results on powerful angle grinders.





#### TYPE G19 (CONICAL 15°)

DIMENSIONS (MM)				CERAMIC		MAX. RPM		
	ØA	ØВ	К40	K60	K80			
	115	22.23	229 412	229 413	229 414	13,300	10	
	125	22.23	229 432	229 433	229 434	12,250	10	

#### **NEW YORK POWERFLEX, ZIRCON**

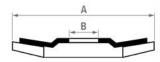
This flap disc excels with a fast cutting performance and first-class tool life. One of the best tools for both steel and stainless steel (INOX).

#### ADVANTAGES

- aggressiveness throughout the entire service life
- outstanding tool life and cutting performance
- especially low vibration
- maximum cost efficiency



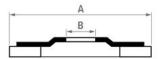
Perfect for: Weld seam processing, deburring, chamfering and surface grinding.



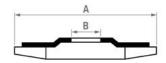


#### TYPE G29 (CONICAL 15°)

DIMENSIONS (MM)			ZIR	MAX. RPM			
ØA	ØВ	X40	X60	X80	X120		$\checkmark$
115	22.23	229 112	229 113	229 114	229 116	13,300	10
125	22.23	229 132	229 133	229 134	229 136	12,250	10
178	22.23	229 142	229 143	229 144	229 146	8,600	10



TYPE G28 (F	TYPE G28 (FLAT)									
DIMENSI	ONS (MM)	ZIRCON				MAX. RPM				
ØA	ØВ	X40	X60	X80	X120					
125	22.23	228 132	228 133	228 134	228 136	12,250	10			



TYPE G27 (CONICAL 8°)									
DIMENSIONS (MM)		ZIRCON				MAX. RPM			
ØA	ØВ	X40	X60	X80	X120		Ŷ		
115	22.23	227 112	227 113	227 114	227 116	13,300	10		
125	22.23	227 132	227 133	227 134	227 136	12,250	10		
178	22.23	227 142	227 143	227 144	227 146	8,600	10		

#### NEW YORK POWERFLEX WITH REDUCED BACKING, ZIRCON

Our flap discs are optimised for surface and weld seam processing.





Ideal for working on edges and corners as well as in difficult to reach spots.

TYPE G17 (CONICAL 8°)	
DIMENSIONS (MM)	ZIRCO

DIMENSI	ONS (MM)		ZIRCON	MAX. RPM		
ØA	ØВ	R40	R60	R80		
125	22.23	240 832	240 833	240 834	12,250	10

AB

#### **RIO POWERFLEX, ZIRCONIA**

Provides fast, economical cut rate on both steel and stainless steel. Material backing breaks down freely making it the ideal choice for both battery and low power electric grinders.

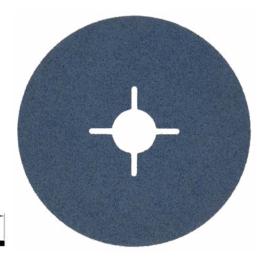


TYPE G19 (C							
DIMENSI	ONS (MM)		ZIRC	MAX. RPM	\$		
ØA	ØВ	E40	E60	E80	E120		
115	22.23	229 712	229 713	229 714	229 716	13,300	10
125	22.23	229 732	229 733	229 734	229 736	12,250	10

#### FIBER DISCS

#### FIBER DISCS, ZIRCONIA

The zirconia version is especially suitable for rough grinding tasks. They provide long tool life and fast material removal.





Ideal in combination with a highperformance angle grinder and increased contact pressure.



#### TYPE RFD

DIMENSI		ZIRC	ONIA		MAX. RPM		
ØA	ØВ	Z36	Z60	Z80	Z120		
115	22.23	264 412	264 415	264 416	264 418	13,300	10
125	22.23	264 422	264 425	264 426	264 428	12,250	10
180	22.23	264 442	264 445	264 446	264 448	8,600	10

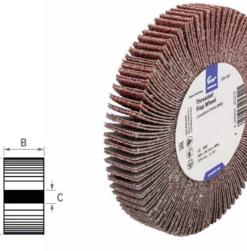


#### **THREADED FLAP WHEELS M14**

#### THREADED FLAP WHEELS M14, ALUMINIUM OXIDE

#### The all-rounder from rough to finish finishing.

These products cover a wide application spectrum and ensure a particularly even finish.



TYPE LS	TYPE LS M14									
DIMENSIONS (MM)				ALUMINI	MAX. RPM					
ØA	В	ØC	A40	A60	A80	A120		æ		
125	20	M14	325 322	325 324	325 325	325 327	12,250	2		

#### **TWINPOWER – THE INNOVATIVE ALL-ROUNDER**

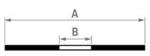
Precise application of chamfers, grinding on both sides, deburring, weld seam removal, and working within tight grooves – all with one tool!

Put simply, the patented TWINPOWER tool is a grinding disc that can be used on both sides. But that's not all – this tool is also equipped with three viewing and cooling windows which provide a view of the workpiece as the disc spins.

#### TWINPOWER, CERAMIC

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Self-sharpening ceramic grain ensures aggressive material removal and continuous maximum performance.

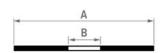


TYPE T	PL (WITH	OPENING	GS)			
DIMENSI	ONS (MM)		CERAMIC		MAX. RPM	
ØΑ	ØВ	K40	K60	K80		
125	M14	260 221	260 223	260 224	12,250	10



#### TWINPOWER, ZIRCON

This version is particularly suitable for rough grinding work and ensures high material removal and tool life.



TYPE T	PL (WITH	OPENING	GS)			
DIMENSIC	ONS (MM)		ZIRCON		MAX. RPM	
ØΑ	ØВ	Z40	Z60	Z80		
125	M14	260 131	260 133	260 134	12,250	10



#### > ACCESSORIES

TWINPOWER ADAPTER	TWINPOWER ADAPTER, STAINLESS STEEL				
DESCRIPTION	ARTNO.	$\bigotimes$			
TP-Adapter STAINLESS STEEL, M14	261 290	1			

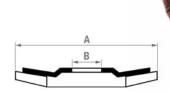
TWINPOWER ADAPTER	TWINPOWER ADAPTER, PLASTIC			
DESCRIPTION	ARTNO.	$\bigotimes$		
TP-Adapter PLASTIC, M14	261 291	1		

#### **HYBRID FLAP DISCS**

This tool combination enables fast removal, cooler grinding and outstanding finish results with an angle grinder.

#### ADVANTAGES

- time saving
- grinding and finishing in one step
- controlled material removal
- even grinding result
- lower heat development ensures
  increased service life





#### TYPE HG29 (CONICAL 15°)

DIMENSI	DNS (MM)	MEDIUM	RI		
ØA	ØВ		OPT.	MAX.	$\checkmark$
115	22.23	245 173	7,000	13,300	-
125	22.23	245 183	6,500	12,250	5



#### **POLYPOWER - INTERLEAVED**

Light stock removal and structuring in just one step.

These tools are ideal for the processing of large areas and in combination with a variable-speed angle grinder.



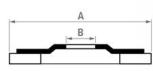
TYPE GK (FL	AT)						
DIMENSI	ONS (MM)	A40/COARSE	A80/MEDIUM	A150/FINE	RF	PM	
ØA	ØВ				OPT.	MAX.	
115	22.23	245 011	245 013	245 016	3,300	8,500	5

#### POLYPOWER

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These tools enable a wide application spectrum from medium to light finishing. They are used for surface cleaning and softening light scratches on large surfaces.





TYPE GV (FLAT	·)					
DIMENSI	ONS (MM)	MEDIUM	VERY FINE	RP	М	
ØA	ØВ			OPT.	MAX.	
115	22.23	245 212	245 215	3,300	8,500	5



#### SCM FLAP DISC

These tools are made of long-life nylon fibres and produce even surface results over the entire service life. In addition, their flexibility allows them to adapt to contours.

From surface preparation to finishing, they create a uniform finish – for trade and industry.



#### TYPE SCM G27 (CONICAL 8°)

DIMENSI	ONS (MM)	COARSE/	MEDIUM/	RI	PM	
ØA	ØВ	LIGHT-BROWN	RED-BROWN	OPT.	MAX.	$\checkmark$
115	22.23	245 431	245 432	5,800	13,300	10
125	22.23	245 451	245 452	5,300	12,250	10

A

В

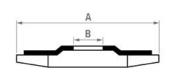
#### UNITIZED FINISHING DISCS

The combination of nonwoven abrasive and glass fibre backing ensures enhanced strength and allows use on angle grinders.

The different variants in our range cover a wide spectrum of applications.

#### ADVANTAGES

- removal of slight scratches
- breaking of edges
- surface standardisation and the excellent finishing of larger areas





#### TYPE UG27 (FLAT)

DIMENS	IONS (MM)	4-MEDIUM	RI	PM	
ØA	ØВ	S-VERY FINE	OPT.	MAX.	Ť
115	22.23	245 819	7,850	11,000	2
125	22.23	245 839	7,000	9,800	2





#### FELT FLAP DISCS

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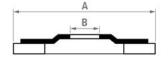
#### **FELT FLAP DISCS**

Made with upright flaps made of wool felt on a glass fibre disc. This makes fast disc attachment possible and allows a cool air flow at all times, significantly reducing heat load.

Our felt flap discs are particularly used for high-gloss polishing on medium-sized and large components.







#### TYPE FG27 (FLAT)

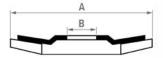
DIMENSI	ONS (MM)		FLEXIBLE		EXTRA FLEXIBLE	RI	PM	
ØA	ØВ	SOFT D5/H25	MEDIUM D5/H40	MEDIUM D3/H40	SOFT D3/H25	OPT.	MAX.	
115	22.23	245 611	245 612	245 617	245 616	1,650	8,500	2
125	22.23	245 631	245 632	245 637	245 636	1,520	7,700	2

#### FELT FLAP DISCS - WITH LAYERED FLAPS

Compared with the regular version, the version with layered flaps allows the user to increase contact pressure. Thus faster results can be achieved.







#### TYPE FG29

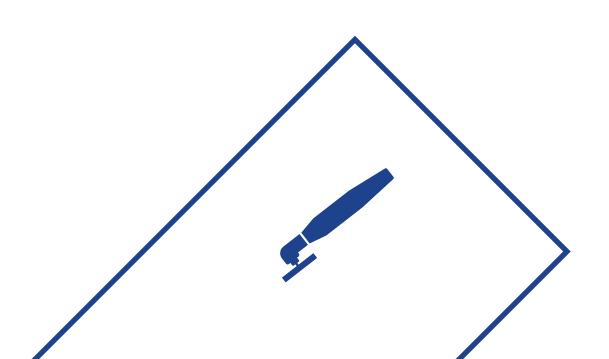
111 2 1 6 2 5					
DIMENSI	ONS (MM)	FLEXIBILITY	RI	PM	~~
ØA	ØВ	SOFT D5/H25	OPT.	MAX.	
115	22.23	246 631	1,650	8,500	5
125	22.23	246 611	1,520	7,700	5



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# 2.0 MINI ANGLE GRINDER

- 2.1 **POWERFLEX**
- 2.2 FLEXIBLE MINI POWERFLEX
- 2.3 QUICK CHANGE DISCS



#### **KÖLN MINI POWERFLEX**

Mini flap discs are perfect for grinding small surfaces or hard-to-reach areas – even with changing contours.

#### ADVANTAGES

- universal application options
- uniformly high stock removal and excellent service life
- cost reduction thanks to reduced changing times
- tool-free and quick mounting on the corresponding backing pad or shank adapter





#### TYPE K1 (FLAT)

DIMENSIONS (MM)		ZIRCON		TYPE	MAX. RPM	
ØA	V40	V60	V80			$\checkmark$
50	230 688	230 689	230 690	DT	19,100	40
75	230 695	230 696	230 697	к-туре		



#### KÖLN FLEXIBLE MINI POWERFLEX

This tool is a very flexible version of our mini flap discs. The vertical lamellae as well as the lamellar projection ensure a smooth and particularly even cut. In addition, this version achieves a longer tool life in comparison.

#### **ADVANTAGES**

- no clogging or smearing
- wide range of applications
- more flexible grinding behaviour
- uniform grinding pattern
- extraordinary tool life





# TYPE K1 FLEX DIMENSIONS (MM) CERAMIC TYPE MAX. RPM MAX. RPM</

#### QUICK CHANGE DISCS

Exceptionally versatile for general grinding and blending.

Quick change grinding discs are the tool of choice for general blending and finishing applications.

#### ADVANTAGES

2.3

- thanks to different abrasives precisely matched to the materials, they make universal workpiece processing possible
- fast tool change prevents expensive
  downtimes
- simple and comfortable handling

#### QUICK CHANGE DISCS, CERAMIC

Aggressive grinding and maximum stock removal on hard materials. The self-sharpening ceramic grain ensures top performance over the entire lifetime.







TΥ	Ρ	E	0	С

DIMENSIONS (MM)		CER	AMIC	TYPE	MAX. RPM		
ØA	K36	K60	K80	K120			$\checkmark$
50	262 511	262 514	262 515	262 517	DTure	25,000	100
75	262 521	262 524	262 525	262 527	R-Type	20,000	50

#### QUICK CHANGE DISCS, ZIRCON+

These tools are particularly suitable for rough grinding work and ensure high stock removal and tool life. Grinding additives reduce loading and make cooler grinding possible.





TYPE QC										
DIMENSIONS (MM)		TYPE	MAX. RPM							
ØA	Z+36	Z+60	Z+80	Z+120			4			
50	262 771	262 774	262 775	262 777	DTure	25,000	100			
75	262 781	262 784	262 785	262 787	R-Type	20,000	50			

#### QUICK CHANGE DISCS, ALUMINIUM OXIDE

The all-rounder in industry and trade. From rough to fine grinding as well as a balanced ratio between stock removal and tool life.





TYPE QC									
DIMENSIONS (MM)			ALUMINI		TYPE	MAX. RPM			
ØA	A36	A60	A80	A120	A180	A240			
50	262 041	262 044	262 045	262 047	262 049	262 051	D Turne	25,000	100
75	262 061	262 064	262 065	262 067	262 069	262 071	R-Type	20,000	50

#### QUICK CHANGE, NONWOVEN

Easy deburring, surface preparation, weld seam cleaning and general surface refinement – on steel and stainless steel (INOX).





TYPE QC						
DIMENSIONS (MM)	COARSE/	MEDIUM/	VERY FINE/	TYPE	MAX. RPM	
ØA	LIGHT-BROWN	RED-BROWN	BLUE			
50	262 911	262 912	262 913	D Turne	23,000	50
75	262 916	262 917	262 918	R-Type	20,000	25

#### > ACCESSORIES

#### **QUICK CHANGE HOLDER**

ТҮРЕ QCH			
DIMENSIONS (MM)	SHANK (MM)	R-TYPE	~
ØA	ØВ		Ø
50	c	263 170	1
75	6	263 180	

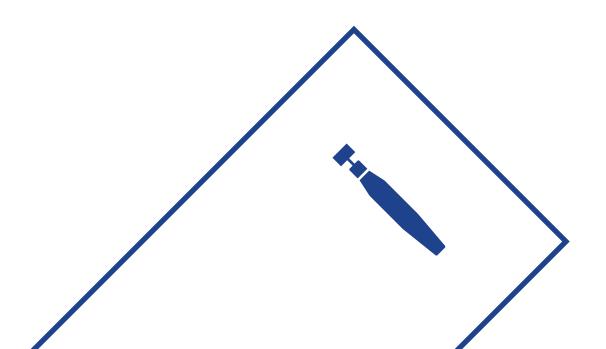




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# 3.0 STRAIGHT GRINDER

- 3.1 FLAP WHEELS
- 3.2 CARTRIDGE ROLLS
- 3.3 FLAP BANDS
- 3.4 FLAP WHEELS INTERLEAVED
- 3.5 FLAP WHEELS NONWOVEN
- 3.6 **FELT FLAP WHEELS**
- 3.7 **POLISHING POINTS**



#### FLAP WHEELS

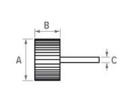
G-WENDT has a whole range available in professional German quality – from mini flap wheels for precision finishing to ceramic flap wheels for aggressive material removal.

#### ADVANTAGES

- easy to use even in areas that are difficult to reach
- long service life and even wear thanks to a durable cotton backing
- straightforward work thanks to flat front faces
- ${\boldsymbol{\cdot}}$  ideal contour adaptation thanks to high flexibility
- constant material removal over the entire service life

#### FLAP WHEELS, CERAMIC

Aggressive grinding and maximum stock removal on hard materials. The self-sharpening ceramic grain ensures top performance over the entire lifetime.

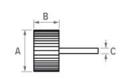




TYPE WF									
DIMENSIONS (MM)			CER	AMIC	RF				
ØA	В	ØC	K60	K80	OPT.	MAX.			
40	20	6	102 094	102 096	13,000	20,000	10		

#### FLAP WHEEL CUPS, ALUMINIUM OXIDE

These tools are particularly suitable for processing inner edges as well as into recesses.

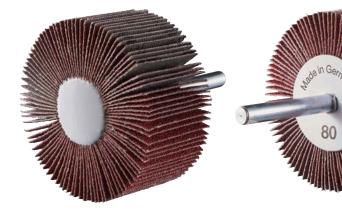


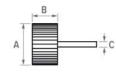


TYPE W	TYPE WT										
DIMENSIONS (MM)			ALUMINI	UM OXIDE	RI						
ØA	В	ØC	A60	A80	OPT.	MAX.	$\checkmark$				
40	30	6	108 604	108 605	13,000	20,000	10				

#### FLAP WHEELS, ALUMINIUM OXIDE

The all-rounder – from rough to fine finishing as well as a balanced ratio between stock removal and tool life.





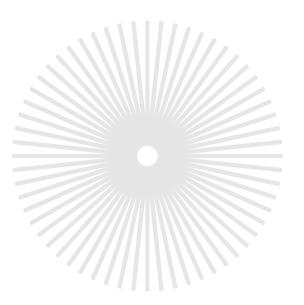
TYPE W	F							
DIM	IENSIONS (I	MM)		ALUMINIUM OXIDE		R	PM	
ØA	В	øс	A60	A80	A120	OPT.	MAX.	
	5		100 484	100 485	100 487			
	10		100 504	100 505	100 507			
30	15		100 524	100 525	100 527	16,000	26,000	
	20		100 544	100 545	100 547			
	30		100 584	100 585	100 587			
	10		100 764	100 765	100 767			
40	15		100 784	100 785	100 787	13,000	20,000	
40	20		100 804	100 805	100 807	13,000		
	30		100 844	100 845	100 847			
	5	6	100 984	100 985	100 987	11,000	16,000	10
	10	0	101 004	101 005	101 007			
50	15		101 044	101 045	101 047			
	20		101 064	101 065	101 067			
	30		101 104	101 105	101 107			
	20		101 304	101 305	101 307			
60	30		101 344	101 345	101 347	9,000	13,500	
	40		101 364	101 365	101 367			
	30		101 664	101 665	101 667			
80	40		101 684	101 685	101 687	6,000	10,000	
	50		101 704	101 705	101 707			

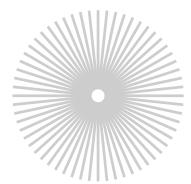
Especially suitable for processing areas that are difficult to reach.

TYPE	WM											
DIME	INSIONS	(мм)	ALUMINIUM OXIDE						RPM			
ØA	В	øс	A60	A80	A120	A150	A240	A320	OPT.	MAX.		
10	10	3	103 004	103 005	103 007	103 008	103 010	103 011	20.000	35,000		
10	15	3	103 024	103 025	103 027	103 028	103 030	103 031	26,000	35,000		
15	10	3	103 084	103 085	103 087	103 088	103 090	103 091		35,000		
15	15	3	103 104	103 105	103 107	103 108	103 110	103 111	24,000			
15	10	6	100 024	100 025	100 027	-	-	-	24,000	35,000		
15	15	0	100 044	100 045	100 047	-	-	-			10	
	10		100 164	100 165	100 167	-	-	-			10	
20	15	6	100 184	100 185	100 187	-	-	-	20,000	30,000		
	20		100 204	100 205	100 207	-	-	-				
	15		100 344	100 345	100 347	-	-	-				
25	5 20 6	20 6	6	100 364	100 365	100 367	-	-	-	18,000	26,000	
	25		100 384	100 385	100 387	-	-	-				

В

⊐‡c







#### CARTRIDGE ROLLS

3.2

For grinding tasks in areas are difficult to reach.

Thanks to their design and the material used, these tools are particularly long-lasting and thus save retooling times.

#### ADVANTAGES

- easy access to corners, grooves and profiles
- versatile grinding work and even processing of grooves, corners, pipes and holes

#### STRAIGHT CARTRIDGE ROLLS, ALUMINIUM OXIDE



TYPE SI	R								
DIMENSIONS (MM)			ALUMINIUM OXIDE			MAX. RPM		APPROPRIATE MANDREL	
ØA	В	øс	A60	A80	A120		3 M M	6 MM	
6	25	158 183      158 184      158 186        3.2      2	158 163	158 164	158 166	26.000		161 911	161 921
0			158 183	158 184	158 186		100	161 911 161 913	161 927
10	38		26,000	100	161 913	161 927			
13			158 503	158 504	158 506			161 913	161 927

#### FULL TAPER CARTRIDGE ROLLS, ALUMINIUM OXIDE



TYPE SRK									
DIMENSIONS (MM)			ALUMINIUM OXIDE			MAX. RPM	APPROPRIATE MANDREL		
ØA	В	øс	A60	A80	A120		$\checkmark$	3 MM	6 MM
10	25	~ ~	160 003	160 004	160 006	26,000	100	161 911	161 921
13	38	3.2	160 083	160 084	160 086			161 913	161 927

#### > ACCESSORIES

MAND	REL TYP	E SRD						
MANDREL (MM)		SHANK (MM)		ARTNO.		CARTRIDGE ROLLS LENGTH	MINIMUM PILOT LENGTH	
ØA	В	øс	LÄNGE			(MM)	(MM)	
3.2	19	2	25	161 911		25	10	
3.2	25	3	25	161 913	1	25	19	
3.2	19	6	31.75	161 921 161 927		38	25	
3.2	25		31.75			38	25	



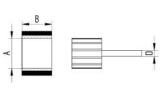
#### FLAP BANDS

#### FLAP BANDS, CERAMIC

Most aggressive stock removal on hard materials. Self-sharpening ceramic grain guarantees top performance throughout the service life.



Always insert an expanding drum and observe the running direction.





TYPE LH										
DIMENSI	DNS (MM)	CERAMIC			MAX. RPM	\$	EXPANDING DRUM			
ØA	В	K40	K60	K80		$\checkmark$	ØD	ARTNO.	$\checkmark$	
60	30	152 342	152 344	152 345	9,500	10	6	150 959	1	

#### **FLAP BANDS, ZIRCON**

This version is particularly versatile and can be used on many materials. They offer high stock removal and excellent tool life.

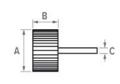
Always insert an expanding drum and observe the running direction.



TYPE LH									
DIMENSI	ONS (MM)	ZIRCON			MAX. RPM 😞	<b>\$</b>	EXPANDI	NG DRUM	\$
ØA	В	R40	R60	R80			ØD	ARTNO.	
22	20	151 022	151 024	151 025	26,000			150 951	
30	30	151 162	151 164	151 165	19,100	10	6	150 955	1
60	30	151 342	151 344	151 345	9.500			150 959	

#### FLAP WHEELS INTERLEAVED

Our interleaved flap wheels are available in numerous versions and make brushed surfaces possible. The cooler operation also boosts the service life and consistency of finish.



### TYPE WVK

DIMENSIONS (MM)		A60/			A150/ RPM			
ØA	В	øс	COARSE	MEDIUM	FINE	OPT.	MAX.	$\checkmark$
30	20		190 320	190 321	190 324	8,200	10,500	
40	20		190 560	190 561	190 564	7,500	9,000	
40	30	6	190 640	190 641	190 644	7,500	9,000	10
50	30	0	190 880	190 881	190 884	6,000	8,000	10
60	40		191 120	191 121	191 124	5,000	7,000	
80	50		191 560	191 561	191 564	4,000	6,000	



#### FLAP WHEELS NONWOVEN

Outstanding for general surface treatment and processing. Perfect for steel, stainless steel (INOX), aluminium or titanium.



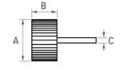
TYPE WV								
DIMEN	DIMENSIONS (MM)		ENSIONS (MM) A-MEDIUM A-FINE		A-FINE	RPM		
ØA	В	øс	Amediom		OPT.	MAX.		
30	20		106 101	106 102	8,200	10,500		
40	20		106 141	106 142	7,500	9,000		
40	30	6	106 161	106 162	7,500	9,000	10	
50	30	0	106 231	106 232	6,000	8,000	10	
60	40		106 281	106 282	5,000	7,000		
80	50		106 381	106 382	4,000	6,000		

В

#### FELT FLAP WHEELS

The flexible flaps of these shank tools adapt to contours and enable a cooler air flow. Their size covers a wide field of application, such as the processing of complex components or areas that are difficult to reach.





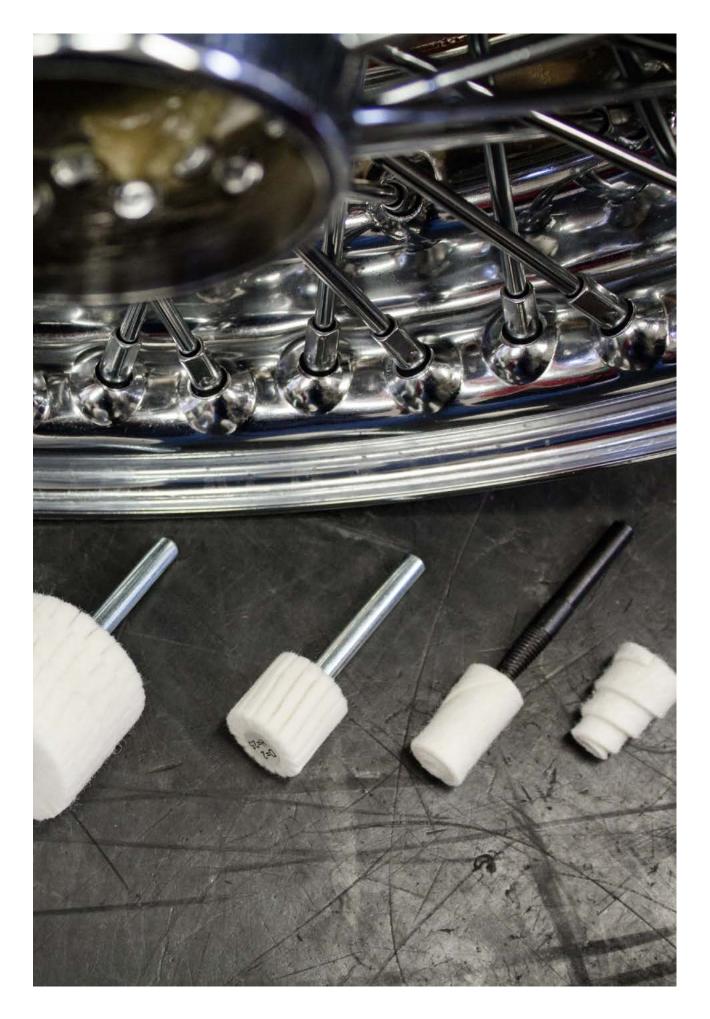
TYPE FI									
DIMENSIONS (MM)		мм)	FLEX	IBLE	EXTRA F	LEXIBLE	R	PM	
ØA	В	øс	SOFT D3/H25	MEDIUM D3/H40	SOFT D2/H25	MEDIUM D2/H40	OPT.	MAX.	Ŷ
20	10	3	-	-	188 111	188 112	9,500	11,000	
30	10	3	-	-	188 181	188 182	6,300	10,500	
30	20	6	-	-	187 691	187 692	6,300	10,500	10
40	20	6	187 731	187 732	187 736	187 737	4,750	9,000	10
50	30	6	187 801	187 802	187 806	187 807	3,800	8,000	
60	40	6	187 861	187 862	-	-	3,150	7,000	

#### **POLISHING POINTS**

Used in combination with polishing paste, our felt points allow polishing within complicated shapes. The sturdy design made of high-compression felt and a steel shank also ensure a long service life and enhanced safety.



TYPE FPZY										
DI	IMENSIONS (MM) SPECIFICATION RPM									
ØA	В	ØC	MEDIUM	OPT.	MAX.	$\langle \mathfrak{P} \rangle$				
6	10	3	189 703	16,000	32,000					
8	10	3	189 723	12,000	24,000					
10	14	6	189 743	10,000	20,000	10				
15	20	6	189 763	6,000	12,000	10				
20	25	6	189 783	5,000	10,000					
25	30	6	189 793	5,000	10,000					

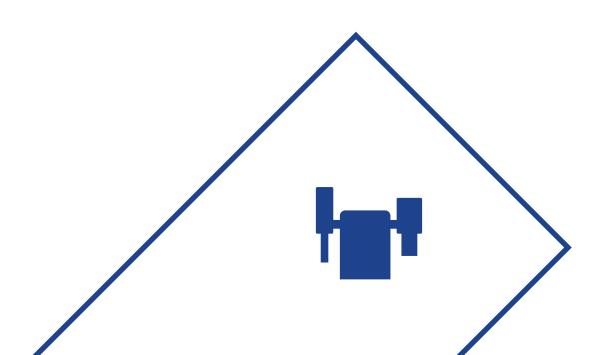




<u>Grr</u>
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# 4.0 BENCH GRINDER

4.1 UNMOUNTED FLAP WHEELS





#### UNMOUNTED FLAP WHEELS

For top results under the highest demands, for example in industry.

#### ADVANTAGES

- high and fast stock removal
- flexibility

4.1

- safe and comfortable work
- high durability and service life





We always recommend the use of side mounting plates with these products for support and arbor sizing. These can be reused and are also available from our range.

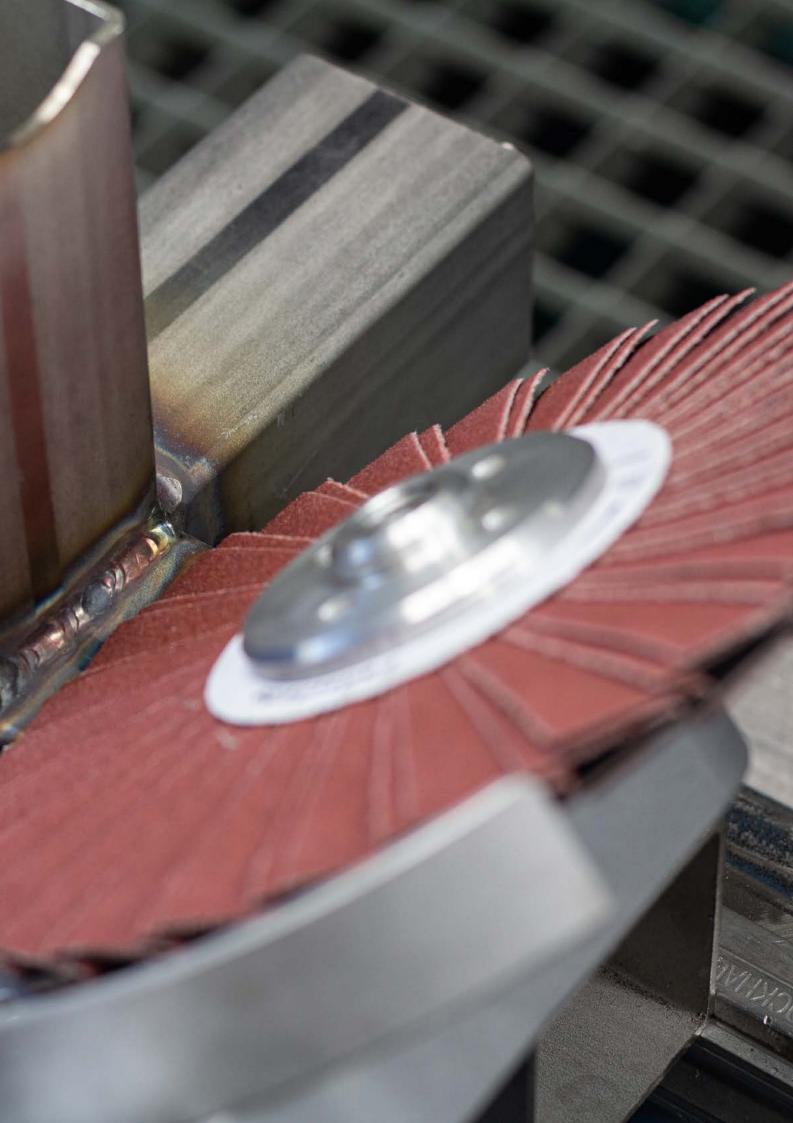
TYPE LS										
DIN	IENSIONS (	MAX. RPM								
ØA	В	øс	A40	A60						
165	50	44	328 822	328 824	5,500	2				



#### > ACCESSORIES

SIDE MOUNTING PLATES

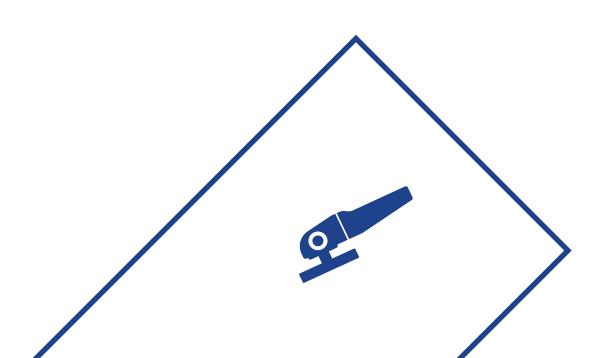
TYPE SP					
Ø DISC (MM)	Ø COVER (MM)	ARTNO.	Ø DRILL HOLE (SMALLEST) (MM)	EXPANSION Ø DRILL HOLE TO LARGEST	\$
165	79	340 100	12	40	2



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# 5.0 FILLET WELD GRINDER

5.1 FOLDED FLAP DISCS



#### FOLDED FLAP DISCS

A unique design which can be used on side surfaces, depressions as well as transitions.



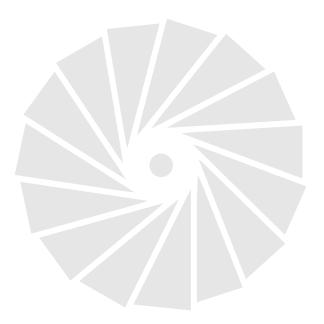
#### ADVANTAGES

- grinding of joints and flutes
- grinding of angles
- grinding of grooves and fillet welds

TYP FS							
DIMENSI	MAX. RPM						
ØA	ØВ	A80	A120	A180	A240		4
160	10	323 602	323 604	323 606	323 607	5,500	1

В





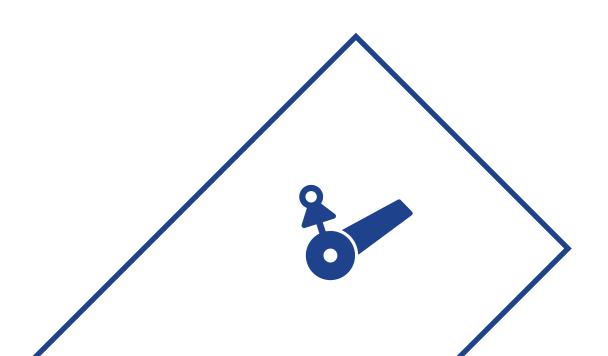




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# 6.0 FINISHING MACHINE

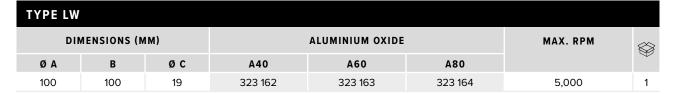
- 6.1 FLAP ROLLS, ALUMINIUM OXIDE
- 6.2 FLAP ROLLS, INTERLEAVED
- 6.3 FLAP ROLLS, NONWOVEN
- 6.4 FLAP ROLLS, FELT



#### FLAP ROLLS, ALUMINIUM OXIDE

An all-rounder on numerous surfaces, from rough to finish grinding. Particularly suitable for creating a linear surface pattern.





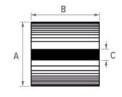


#### FLAP ROLLS, INTERLEAVED

Ideal in combination with our

**Finishing- and Polishing Machine** 

These tools allow the user to repair or refine large areas, tanks or railings. The variable application possibilities – both in a production environment as well as in assembly – are excellent for creating linear finishes.





FPM230.

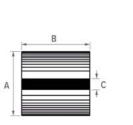
IYPE KW	!						
DIMENSIONS (MM)		A60/COARSE	A80/MEDIUM	A150/FINE	MAX. RPM		
ØA	В	øс					$\checkmark$
100	100	19	323 481	323 482	323 485	5,000	1

6.1

#### FLAP ROLLS, NONWOVEN

These tools are designed for use on portable finishing machines and ensure a decorative surface finish. In addition, they can level out slight scratches on stainless steel (INOX) or aluminium.

Often used for manufacturing large tanks, food preparation equipment or finishing railings.





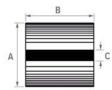
TYPE VW	TYPE VW											
DI	MENSIONS (MI	м)	A-COARSE	A-MEDIUM	A-FINE	MAX. RPM						
ØA	В	ØC					$\checkmark$					
100	100	19	323 780	323 781	323 782	5,000	1					



6.3

### FLAP ROLLS, FELT

Ideal for the polishing of large areas on variable-speed machines for example our FPM230 - the finishing machine for numerous areas of applications.





Please always use in combination with a polishing compound.



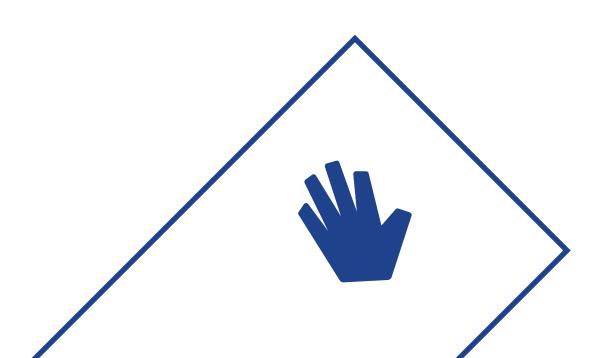
### TYPE FW

D	IMENSIONS (MI	м)	FLEXIBILITY		RPM		$\sim$
ØA	В	ØC	SOFT D5/H25	MEDIUM D5/H40	OPT.	MAX.	
100	100	19	323 821	323 822	1,900	3,700	1



# 7.0 Hand Sanding

- 7.1 HAND ROLLS NONWOVEN ABRASIVE
- 7.2 HANDPADS NONWOVEN ABRASIVE



### HAND ROLLS - NONWOVEN ABRASIVE

Hand pad material in roll form. Trim to size!



7.1

Constant finishing results on numerous metal surfaces.

TYPE HR							
DIMENSIONS (MM) COLOUR GRIT							
A (MM)	B (M)	(MATERIAL)	A-MED	A-FINE	A-VERY FINE	S-ULTRA FINE	
100		Red-Brown	963 071	963 076	963 081	-	
115	10	(Aluminium Oxide)	963 073	963 078	963 083	-	1
100	10	Grey	-	-	-	963 091	L ' .
115		(Silicon carbide)	-	-	-	963 093	

#### HAND PADS - NONWOVEN ABRASIVE

These practical helpers conform to the surface to provide a uniform finish. They can be used on virtually any material including steel, inox, aluminium, plastics and wood. Hand pads can be used wet or dry.



7.2

Constant finishing results on numerous metal surfaces.

TYPE VH					
DIMENSIONS (MM)				ART. NO.	
Α	В	(MATERIAL)			
			A-Medium	963 035	
		Red-Brown (Aluminium Oxide)	A-Fine	963 036	
		(Fudition and Columb)	A-Very Fine	963 037	
150 23	230	Black (Silicon carbide)	S-Very Fine	963 042	10
		Grey (Silicon carbide)	S-Ultra Fine	963 041	



## 8.0 **FPM230**

Our FMP230 with a variety of attachments offers you a flexible 5-in-1 solution for professional surface processing. This versatile tool is suitable for a wide range of different application areas.

The FPM-230 is a machine for finishing and polishing and can be used for both right angle or linear applications. Combine with attachments such as a pipe finisher, belt file, or fillet weld grinder, and you can expand the flexibility of the tool. Both in an industrial work environment and in assembly work.

In addition to the highest quality standards, we paid particular attention during development to ensure that all attachments are easy to install.

The FPM-230 is rounded off by a comprehensive range of accessories to fulfil most finishing applications.

- 8.1 **FPM230**
- 8.2 FPM230 ATTACHMENTS
- 8.3 FPM230 ACCESSORIES

#### FPM230

#### **G-WENDT FPM230 - BASIC PACKAGE**

Our finishing machine – which can also be used as an angle polisher – is outstanding for blending, satin-finishing or high-gloss polishing.

Accordingly, you can use this tool with discs and rolls! It can be used on pipes, for example, but also on flat or irregularly shaped workpieces.

The basic package includes a swivel-mounted handle as well as a protective bracket and case.

Guaranteed quality – Made in Germany

#### FEATURES

#### High-performance

The high-performance motor guarantees considerable tool life, at low machine temperature – even under maximum load

#### Speed stability

The two-level gear reduction ensures that the speed is kept constant even under heavy contact pressure

- Ergonomics and durability Safe and comfortable handling. The compilation of best components also guarantees an impressive service life
- Variable application possibilities The comprehensive FPM230 range makes it possible to use this machine as a real multi-function tool





TYPE FPM230		
DESCRIPTION	ART. NO.	$\bigotimes$
G-WENDT FPM230 – 230V, 50Hz, M14, incl. case and accessories*	999 923	1

\*Angle polisher with conversion kit for a finishing machine (incl. handle, protection + holder)

#### **G-WENDT FPM230 - OPERATOR VERSION**

Alongside the basic package of the FPM230, we offer a particularly comprehensive range of grinding and polishing tools and accessories. This allows you to get maximum versatility out your purchase.

You can get started immediately and process metal surfaces up to a mirror finish.



TYPE FPM230		
DESCRIPTION	ART. NO.	$\otimes$
G-WENDT FPM230 – 230V, 50Hz, M14, incl. case and accessories and product set	999 925	1

INHALT DES PRODUKTSETS		
COMPONENTS	ART. NO.	$\bigotimes$
G-WENDT FPM230 – 230V, 50Hz, M14	-	
Tool case	-	
Flap Roll – Type LW, 110 x 100 mm, M14, Grit 80	323 224	
Flap Roll Interleaved – Type KW, 110 x 100 mm, M14, Fine/150	323 515	
Flap Roll Nonwoven – Type VW, 110 x 100 mm, M14, Very Fine	323 718	1
Felt Brush Roll – Type FWG, 110 x 100 mm, M14, D5H25	323 870	
Felt Flap Disc – Type FG27, 125 mm, M14, D5H25	249 921	
Felt Flap Disc – Type FG27, 125 mm, M14, D5H40	249 922	
Polishing Compound RED	999 024	
Polishing Compound WHITE	999 025	

#### > ACCESSORIES

WHEEL ARBOR		
ТҮРЕ	ART. NO.	$\bigotimes$
M14	999 929	1



#### **FPM230 ATTACHMENTS**

Users of the FPM230 can rely on perfectly matched extensions and attachments. Adapt to your individual requirements or exploit the maximum application possibilities.

### For our multi-functional finishing tool we have the following extensions in our range:

- Pipe finishing attachment incl. case and product set
- Fillet weld attachment incl. case and disc set
- ${\mbox{ \ \ }}$  Belt file attachment incl. case and sanding belt set

All attachments have been optimised for use on the G-WENDT finishing machine FPM230.

#### G-WENDT FPM230 -PIPE FINISHING ATTACHMENT

Our pipe finishing attachments are especially suitable for processing pipes, tubes or railings.

They are available in two sizes according to the component identification and support a belt length of 650 mm or 760 mm. They can accommodate pipe diameters up to 150 mm or 230 mm, respectively.



TYPE PBS650 & PBS760					
DESCRIPTION	INSERT	BAND LENGTH	MAX. PIPE Ø	ART. NO.	$\bigotimes$
Pipe finishing attachment G-WENDT PBS650, incl. tool case and product set	M14	650 mm	150 mm	999 932	
Pipe finishing attachment G-WENDT PBS760, incl. tool case and product set	M14	760 mm	230 mm	999 934	



ITPE BF5650				
DESCRIPTION	INSERT	BAND LENGTH	ART. NO.	$\bigotimes$
Belt file attachment G-WENDT BFS650, incl. tool case and product set	M14	200 mm	999 936	1

#### **G-WENDT FPM230 - FILLET WELD ATTACHMENT**

The compact fillet weld attachment makes it possible to processing fillet welds in tank construction, areas which are difficult to reach or inner angles.

Use with discs up to 160 mm diameter.



TYPE FWG300				
DESCRIPTION	INSERT	ARM LENGTH	ART. NO.	$\bigotimes$
Fillet weld attachment G-WENDT FWG300, incl. tool case and product set	M14	300 mm	999 941	1

#### **FPM230 ACCESSORIES**

8.3

The perfectly coordinated accessories for our finishing machine makes it possible to be equipped for everyday applications.

#### We have the following supplements available:

- sanding belt set for pipe finishing attachment and belt file attachment
- $\boldsymbol{\cdot}$  grinding and polishing disc set for the fillet welt attachment

#### SANDING BELT SETS

#### An assortment of high-quality sanding belts:

- ceramic versions for maximum material removal
- surface-conditioning versions for satin-finishing
- and finish grinding
- high-tech versions for structuring

No wish remains unfulfilled.



SANDING BELT SET FOR G-WENDT PBS650, PBS760, BFS650					
DESCRIPTION	BAND WIDTH	BAND LENGTH	ART. NO.	$\bigotimes$	
Sanding belts Set for G-WENDT PBS650	15 & 40 mm	650 mm	999 962		
Sanding belts Set for G-WENDT PBS760	15 & 40 mm	760 mm	999 963	1	
Sanding belts Set for G-WENDT BFS650	6 & 12 mm	650 mm	999 964		

#### **GRINDING AND POLISHING DISC SET**

This set contains everything you need to achieve a perfect surface result – from removal tools to high-gloss polishing.



GRINDING AND POLISHING DISC SET		
DESCRIPTION	ART. NR.	$\bigotimes$
Grinding and polishing Disc Set for G-WENDT FWG300	999 942	1

CONTENT OF GRINDING AND POLISHING DISC SET							
DESCRIPTION	SPECIFICATION	DIM	DIMENSIONS (MM)		ART.NO.	MAX. RPM	
		ØA	В	øс			4
Folded Flap Disc	Aluminium Oxide A80	160	10		323 632	5,500	
Polishing Disc	Felt H68	160	6	25	346 959	5,500	1
UNITIZED Disc	9A Coarse	160	3		348 703	6,000	

MORE GRINDING AND POLISHING DISCS								
DESCRIPTION	SPECIFICATION	DIMENSIONS (MM)		ART.NO.	MAX. RPM			
		ØA	В	ØC				
	9A Coarse					348 713	6,000	
UNITIZED Disc	8S Medium	150	6	25	348 714	6,000	1	
	7S Very Fine				348 715	6,000		



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## 9.0 Sets and Accessories

- 9.1 **3-STEP FINISHING SET**
- 9.2 POLISHING COMPOUNDS
- 9.3 G-WENDT SAMPLE CASE
- 9.4 FINISHING AND POLISHING SET, 3 MM
- 9.5 **FINISHING AND POLISHING SET, 6 MM**
- 9.6 FELT FLAP WHEEL SET, 6 MM



#### **3-STEP FINISHING SET**

Three steps to a flawless finish. This set is the perfect combination to transform stainless steel surfaces into a mirror finish. From blending weld seams through the removal of scratches to surface polishing.



3-STEP FINISHING SET		
DESCRIPTION	ART. NO.	$\bigotimes$
G-WENDT 3-step finishing set Ø 115 mm	999 959	4
G-WENDT 3-step finishing set Ø 125 mm	999 956	<u> </u>

CONTENT OF SETS					
DESCRIPTION	ARTICLE DETAILS	SPECIFICATION	ART.NO.	$\bigotimes$	
Set with Ø 115 mm discs	HYBRID	Medium/Red-Brown	245 173		
	UNITIZED	S-Very Fine	245 819	1	
	Felt Flap Disc	Soft D5/H25	245 611		
	Polishing Compound	WHITE	999 025		
	HYBRID	Medium/Red-Brown	245 183		
Set with Ø 125 mm discs	UNITIZED	S-Very Fine	245 839	1	
	Felt Flap Disc	Soft D5/H25	245 631		
	Polishing Compound	WHITE	999 025		



#### **POLISHING COMPOUNDS**

Our most popular polishing compounds – "RED" for pre-polishing and "WHITE" for high-gloss polishing.



POLISHING COMPOUNDS		
DESCRIPTION	ART. NO.	$\bigotimes$
RED	999 024	4
WHITE	999 025	

#### **G-WENDT SAMPLE CASE**

Originally developed for the sales department, the sample case contains a generous selection of popular and highly specialised tools from our product range.

Distributors can use the sample case for sales presentations and convey a feeling to your customers rather than just referring to catalogues.

G-WENDT SAMPLE CASE	
ART. NO.	$\bigotimes$
999 955	1

9.3

#### FINISHING AND POLISHING SET, 3 MM

Polishing Compound WHITE

This set is ideal for finishing, matting, structuring or high-gloss polishing of spots that are difficult to reach. It provides an assortment of tools – plus polishing compound – which no workshop should be without.



FINISHING AND POLISHING SET,	3 MM			
	ART. NO.			$\otimes$
	999 946			1
CONTENT OF SET				
DESCRIPTION	DIMENSIONS (MM)	GRIT	ART.NO.	Ŵ
	10 x 10 x 3	Alox A120	103 007	1
Mini Flap Wheel – Type WM	20 x 10 x 3	Alox A80	103 225	1
	20 x 10 x 3	Alox A120	103 227	1
Flap Wheel Nonwoven – Type WV	20 x 20 x 3	Very Fine	107 023	1
Flap Wheel Interleaved – Type WVK	20 x 20 x 3	Fine/150	192 504	1
	20 x 10 x 3	D2H40	188 112	1
Felt Flap Wheel – Type FF	20202	Dallag	100 100	4

20 x 20 x 3

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D2H40

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1

1

188 122

### FINISHING AND POLISHING SET, 6 MM

This comprehensive set offers a large variety of special tools. Suitable for rough grinding to high-gloss polishing. Includes the respective polishing compound.



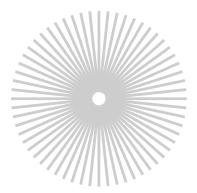
### FINISHING AND POLISHING SET, 6MM

ART. NO.

999 957

8 1

CONTENT OF SET				
DESCRIPTION	DIMENSIONS (MM)	GRIT	ART.NO.	$\bigotimes$
Flap Band – Type LH	30 x 20	Zircon R60	151 124	1
Flap Wheel – Type WF	40 x 20 x 6	Alox A120	100 807	1
Flap Wheel Interleaved – Type WVK	40 x 20 x 6	Medium/80	190 561	1
Flap Wheel Nonwoven – Type WV	40 x 20 x 6	Medium	106 141	1
	40 x 20 x 6	Very Fine	106 143	1
	40 x 20 x 6	Super Fine	106 144	1
Expanding Drum – Type E	30 x 20 x 6	-	150 953	1
UNITIZED Finishing Wheel – Type US	40 x 12 x 6	4S Very Fine	106 807	1
Felt Flap Wheel – Type FF	40 x 20 x 6	D2H25	187 736	1
Felt Flap Wheel Brush – Type FFB	40 x 20 x 6	D2H40	188 597	1
Deliching compounds	RED	-	999 024	1
Polishing compounds	WHITE	-	999 025	1



#### FELT FLAP WHEEL SET, 6 MM

Discover for yourself how this comprehensive set helps to improve your polishing process. It includes sizes for detailed work as well as larger surfaces.





9.6

The perfect mix for vehicle restoration projects, for example.

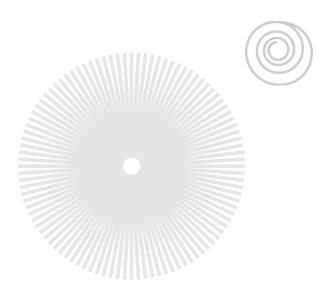
### FELT FLAP WHEEL SET, 6MM

ART. NO.

999 958

1

CONTENT OF SET				
DESCRIPTION	DIMENSIONS (MM)	GRIT	ART.NO.	
Felt Flap Wheel	20 x 20 x 6	D2H25	187 621	1
	40 x 30 x 6	D3H25	187 741	1
	40 x 30 x 6	D3H40	187 742	1
Felt Flap Wheel Brush	40 x 30 x 6	D3H25	188 606	1
Felt cartridge roll, straight	13 x 25 x 3.2	-	159 661	1
Felt cartridge roll, full taper	13 x 25 x 3.2	-	160 801	1
Cartridge roll mandrel	13 x 25 x 3.2	-	161 921	1
Polishing compound WHITE	-	-	999 025	1



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# NOTES











### GÜNTER WENDT GMBH

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